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Poncioplastics.com



Product Data Sheet & General Processing Conditions

RTP 2599 X 144971 NS Polycarbonate/ABS Alloy (PC/ABS)

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.14	1.14	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0050 - 0.0080 in/in	0.50 - 0.80 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	12.0 ft-lbs/in	641 J/m	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	8150 psi	56 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.33 x 10 ⁶ psi	2275 MPa	D 638
Flexural Strength	13200 psi	91 MPa	D 790
Flexural Modulus	0.37 x 10 ⁶ psi	2551 MPa	D 790

THERMAL

Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	470 - 525 °F	243 - 274 °C
Mold Temperature	125 - 200 °F	52 - 93 °C
Drying	4 hrs @ 200 °F	4 hrs @ 93 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.